



Dart Aerospace Ltd.
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Canada

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D3505-1

Job Sheet 187174



Part No: D3505-1

Job Qty: 10 ea

Part Name: Web



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP Rev:A New Issue 06-05-30 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Skid tubes-1		TF
100	Skid tubes	10 pcs	12/14/18	12/14/18	0.00	5.91	Skid tubes-4		TF
110	QC	10 pcs	12/14/18	12/14/18	0.00	0.00	QC5		BE
120	HandFinish	10 pcs	12/14/18	12/14/18	0.00	2.20	HandFinish1		DR 19/01/09
130	QC	10 pcs	12/14/18	12/14/18	0.00	0.00	QC7-2		Wick
140	Packaging	10 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		300
150	QC21-SA	10 Ea	12/14/18	12/14/18	0.00	0.00	QC21		JAN 07 2019

Part Op 100 - 1-Cut to Length as per Dwg D3505 2-Drill Pilot Holes using DT8869 Drill Jig 3-Open pillots to 1.000" as per Dwg
Descriptions: D3505 4-Deburr

110 - QC5- Inspect part completeness to step on W/O

120 - Chemical Conversion Coat per QSI005 4.1

130 - QC7-Inspect Chemical Conversion Coat

140 - LOCATION : LG002

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2963-125	105 I-Beam Extrusion	10 pcs (1 ea)	90-Start up Operation	B156812

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2963-125	10	90	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 12:52 PM dart.white.jesse

Entered: _____ Date: _____

WORK ORDER NON-

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework
Scrap
Use-as-is

Date : _____

Sequence # : _____

Description Work Order Deviation

DART
AEROSPACE

Container No: **S141185**
Part: **D3505-1**
Job No: **187174**
Serial No/Batch: **S141185**
Revision: **A**
Inspector: _____
Exp Date: _____
Instructions: Various STC's

Date: 01/02/19

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CANADA
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QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled

☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function

FAULT CATEGORY

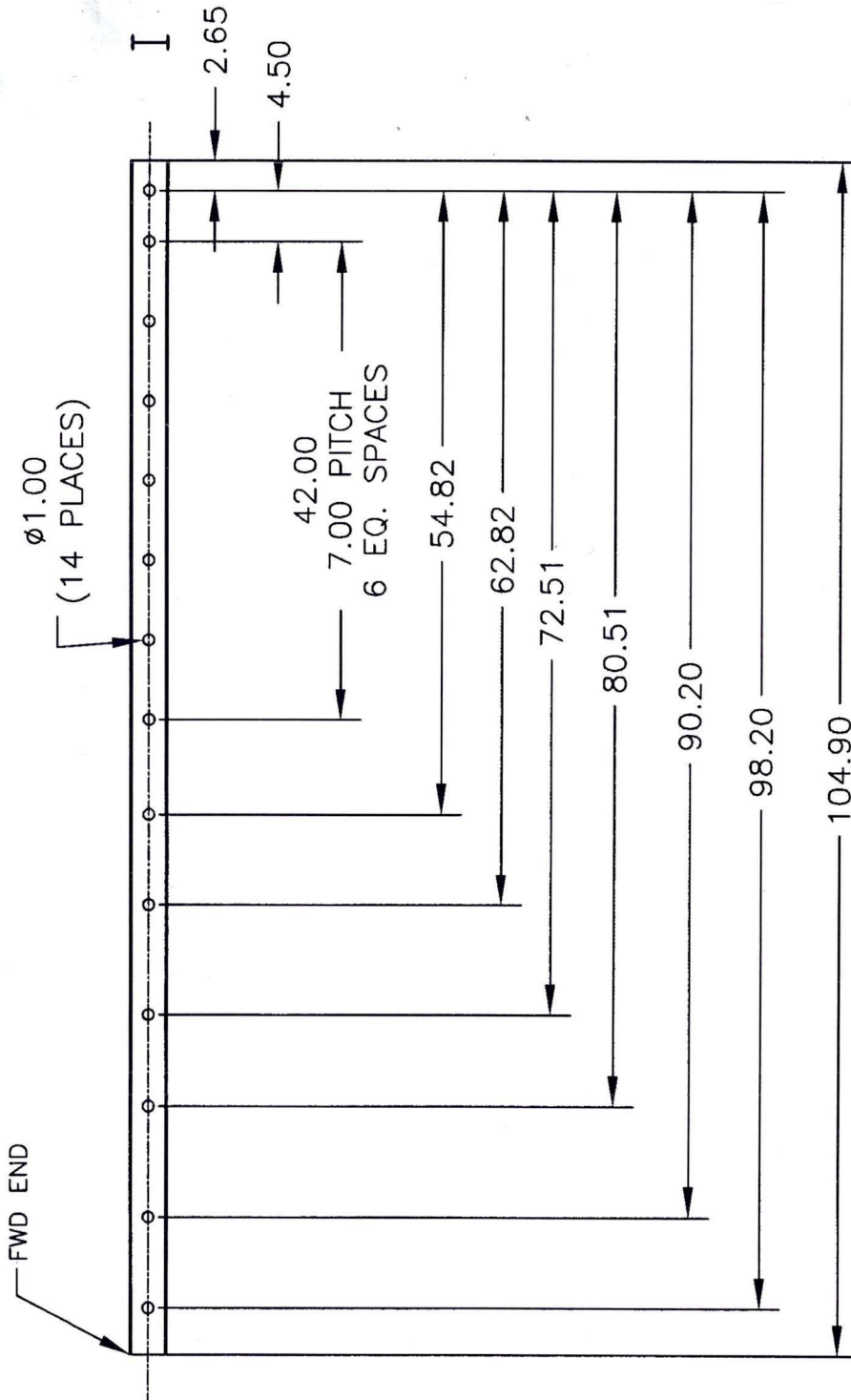
☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up

☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Other/Details: _____



DESIGN PH	DRAWN BY RA	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3505	REV. A SHEET 1 OF 1
DATE 06.04.21	TITLE WEB		SCALE 1:15
A	06.04.21	NEW ISSUE	



D3505-1 WEB

RELEASED
06.10.02 PH
REV ECU #851

D3505-1 WEB

- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor
					QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					